Modeling of Digital I&C and Software Common Cause Failures: Lessons Learned from PSAs of TELEPERM® XS-Based Protection System Applications

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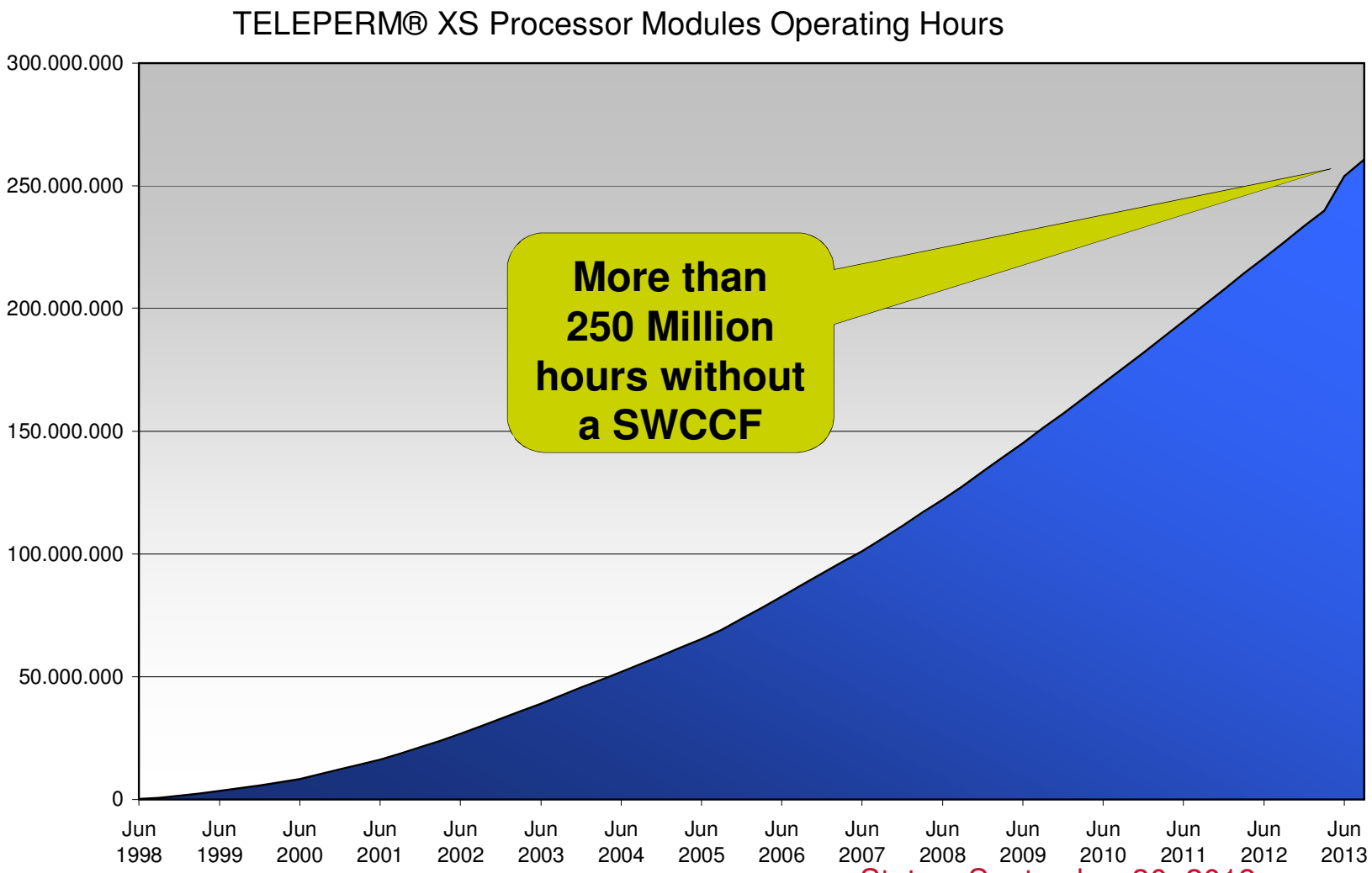
Basis for Lessons Learned on PSA of Digital I&C

- TELEPERM® XS Operating Experience: 20 years, 60 plants, 11 countries, 10 different reactor designs
- Recent PSA's include new reactor builds in: USA, China, Finland, Brazil, France, UK
- Digital I&C PSA model for digital RPS/ESFAS upgrade in an operating US nuclear plant (Oconee, 2008)
- Extensive library of in-house analyses supporting reliability of the TELEPERM® XS platform (including hardware and software)
- Complete database of TELEPERM® XS field experience
- Involved with various industry groups exploring digital I&C PSA methodology

SWCCF is Rare in a Well-Designed System



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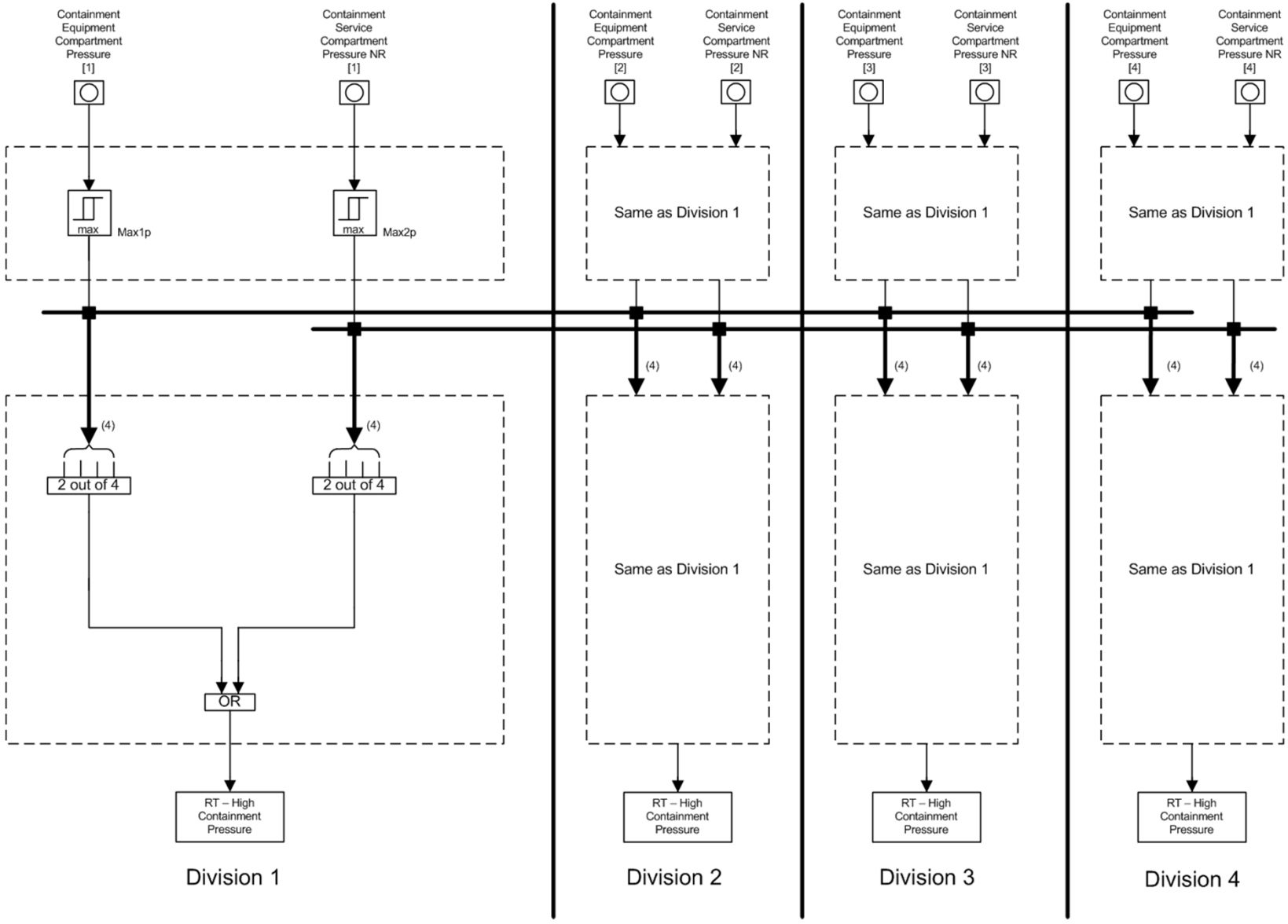
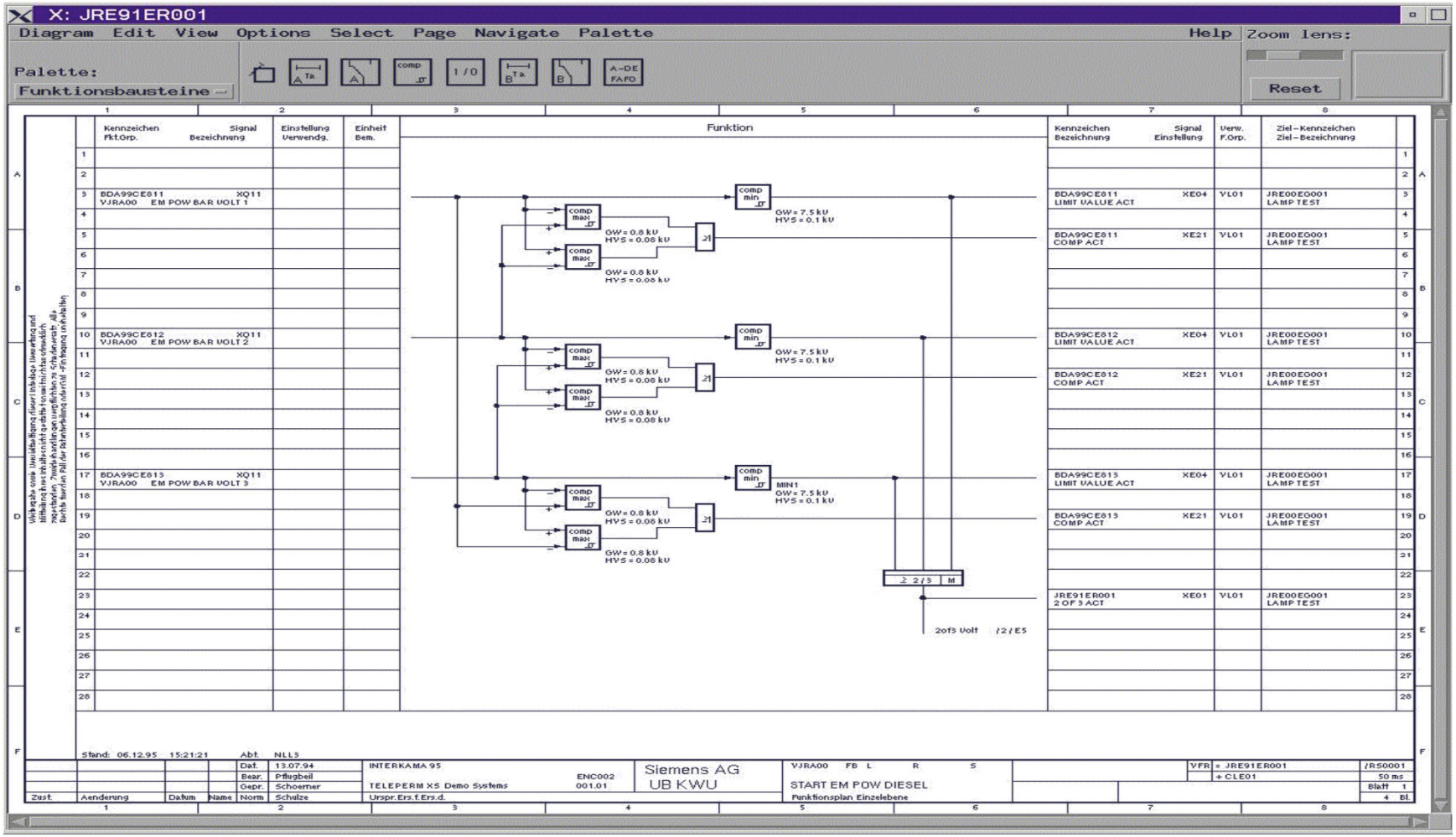
For SWCCF Prevention the Platform/Operating System Design is just as Important as the SW Development

- Dominant causes of application SW failure are latent defects from:
  - Faults in requirements specification
  - Faults introduced in maintenance and update
- Leading causes OS failure in standard computer systems are related to interference from application software:
  - Memory conflicts
  - Special loading (aka Data Storm)
  - OS Complexity
- Primary objectives of TELEPERM ® XS platform design
  - Eliminate known OS failure causes by design
  - Forbid application software failures from interrupting the OS and thus propagating to diverse functions
  - Minimize application SW error with automated code generation

Functional Specification



Space Diagram



Application SW (Function Block) Execution

- Each FB is executed individually, independently, with no coordination.
- Each and every FB is executed once per cycle. No branching (if, then, else).
- Same path through the application SW every time

- This is known as deterministic program execution

Recognize Features that Minimize CCF of Application SW

TELEPERM ® XS uses four-pronged approach:

1. Defects reduced with high quality software life cycle process
   - Simple Reusable software (function blocks)
   - No custom programing allowed
   - Configuration control (including post delivery)
   - Rigorous V&V, testing
   - Automated code generation tools
2. OS features that minimize failure triggers in signal trajectory
   - Deterministic program execution - one path thru program
   - Asynchronous operation
   - communication with minimal coordination
   - Constant bus loading
3. OS features that minimize failure consequence / propagation
   - Fault-tolerant design
   - Strict separation between system and application SW
   - System interference/interrupt by failed application SW or process is prohibited
   - Prevent application SW failures from propagating to diverse functions
4. Functional diversity
   - is defense for both data trajectory and errors in functional specs.

SWCCF Probability – Recommendation

- Use operating experience for SWCCF of OS/Platform SW
  - Because TELEPERM XS platform has a proven track record
- For application SW, operating experience is helpful to judge the track record of the SW development process.
  - But algorithmic logic and data trajectories are application specific
- PSA needs a SWCCF method that:
  - Considers the application-specific functions
  - And the quality of SW development process
  - Also recognizes the value of CCF defenses in platform design
  - Is realistic and practical to apply

IEC-61508: Functional Safety of Electrical / Electronic / Programmable Electronic Safety-Related Systems

- **Hardware safety integrity**
- **Systemic safety integrity (i.e., software).**
- **Covers entire SW life cycle:**

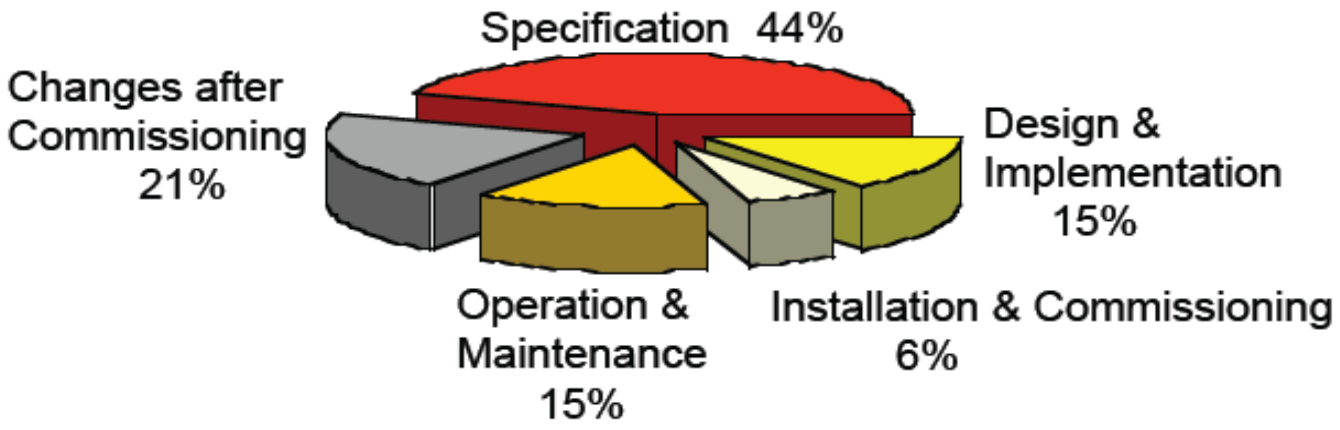


Figure from exida IEC 61508 Overview report 2006

IEC-61508 Allowable Failure Probability

Safety Integrity Level	Probability of Failure on Demand (low demand mode of operation)	Probability of Dangerous Failure per hour (continuous mode of operation)
SIL 4	$\geq 10^{-5}$ to $< 10^{-4}$	$\geq 10^{-9}$ to $< 10^{-8}$
SIL 3	$\geq 10^{-4}$ to $< 10^{-3}$	$\geq 10^{-8}$ to $< 10^{-7}$
SIL 2	$\geq 10^{-3}$ to $< 10^{-2}$	$\geq 10^{-7}$ to $< 10^{-6}$
SIL 1	$\geq 10^{-2}$ to $< 10^{-1}$	$\geq 10^{-6}$ to $< 10^{-5}$

- Modify target ranges with “performance shaping factors” such as
  - Complexity of the function
  - Operating experience
- Advantages
  - Relatively simple basis for SWCCF probability in PSA
  - Puts responsibility on design team rather than PSA team
  - Provides opportunity for PSA/design team interaction

Failure Mode Taxonomy is Important

- **Why Taxonomy is Important:**
  - assess the extent of fault propagation (function, CPU, linked CPUs, subsystem, etc.)
  - the effectiveness of defenses
- **Triggering mechanisms (initiators) of latent faults that have potential of causing a SWCCF:**
  - Human actions
  - Communication faults
  - Signal trajectory
  - Temporal effects
- **Examples**
  - Communication faults affect computers that are linked
  - Failure triggered by Signal Trajectory may affect unconnected computers with identical application functions/process parameters
- **Lack of understanding of the taxonomy – leads to a tendency to prescribe hypothetical failure modes with far reaching effects.**
  - Masks realistic PSA contributors
  - De-values the efforts that design team has put into reducing CCF vulnerability.

Failure rates for Digital Hardware

- **There is no Substitute for Vendor Failure Rate Data for I&C Modules**
  - New module failure rates derived from part-stress analysis
  - Failure rates for mature modules from operating experience and 95% Chi-squared
  - Cumulative operating experience for TELEPERM® XS modules:

	Processor Modules	I/O Modules	All Platform Modules
Components in Operation	2,672	9,323	47,464
Operating Hours	> 250 Million	> 720 Million	> 3.2 Billion

Final Lesson: Always Remember that the Objective is to Improve the Design

- **Engage the design team for improvement of reliability and SWCCF**
  - SIL
  - Complexity metric
  - Operating Experience / Corrective Action Programs
  - Decision making: Architecture, redundancy, diversity.
- **Fit PSA level of detail to design decision making**
  - Use to drive functional diversity (key attribute for IEC 62340 – Coping with CCF)
  - Architecture (e.g., degree of separation between diversities)
- **Avoid conservative bounding estimates for SWCCF, because this will mask the effect of design counter measures, and may drive the design in directions that are not productive.**