

A Nested Monte Carlo Discrete-Event Framework for Multi-Module SMR Availability and Project Economics

From component reliability and repair logistics to distributional generation-economics outcomes

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Availability is often assumed, not explained

Installed capacity → **Availability** → Delivered output

Availability depends on:

Failures · shared systems · refueling · repair logistics · operating policy

Techno-economic models

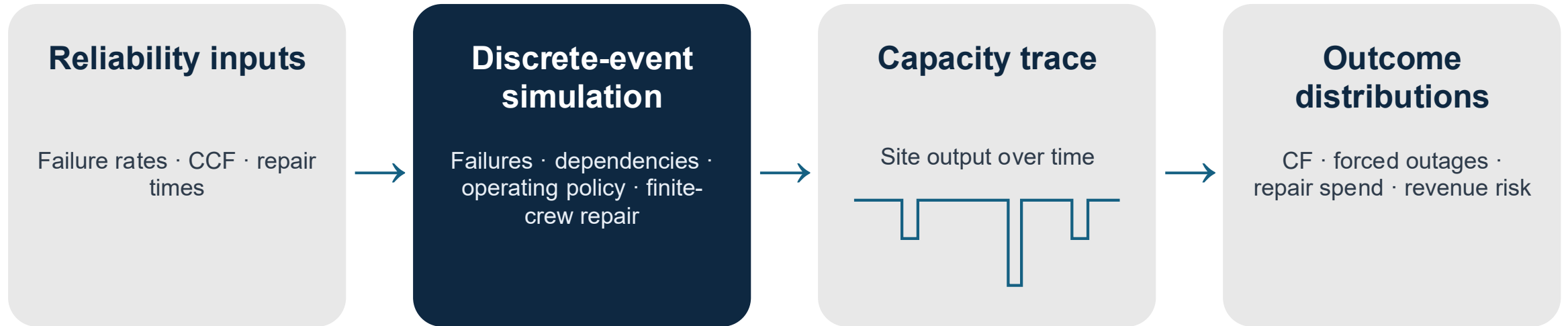
Fixed capacity factor
Assumed operating performance

PRA / reliability models

Failures and dependencies
Technical or safety endpoints

Missing link: plant operation → economic outcome distributions

Framework: from plant behavior to economic outcomes



Nested Monte Carlo: outer = parameter uncertainty · inner = stochastic operating histories

A single run produces a capacity trace

NuScale-inspired 12-module SMR · illustrative 10-year trace · Policy M · Balanced repair bundle

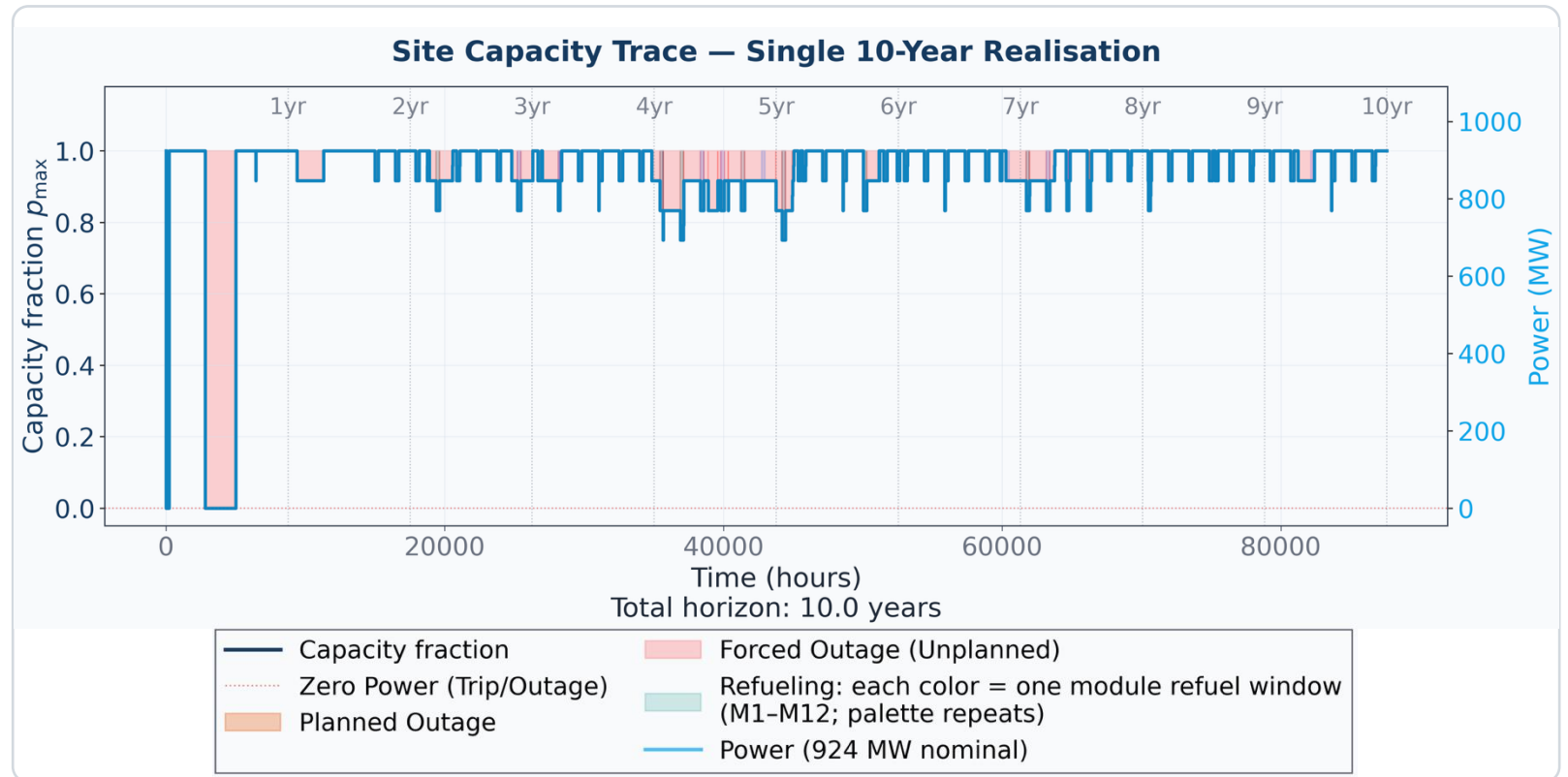
Plant configuration

NuScale-inspired SMR site
12 modules × 77 MWe = 924 MWe
375 modeled elements
Shared systems can affect multiple modules

Baseline ensemble

60-year economic life
10 epistemic × 20 aleatory = 200 runs
Policy M + Balanced repair bundle

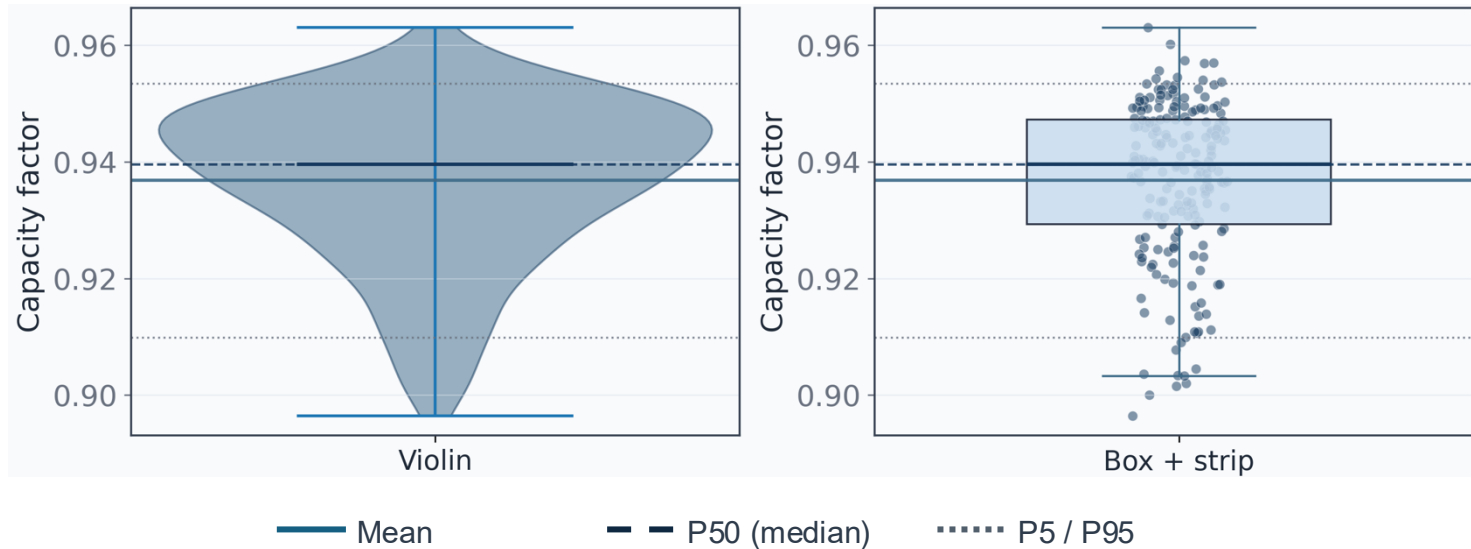
Scope: public / generic data; framework demonstration, not a vendor-specific forecast



The trace is the bridge between operational events and technical and economic metrics.

Availability becomes a distribution, not a point estimate

60-year baseline · Policy M · Balanced repair bundle · 200 runs



Baseline results

Median lifetime CF

94.0%

P5–P95 range

91.0–95.3%

P5–P95 width

4.3 pp

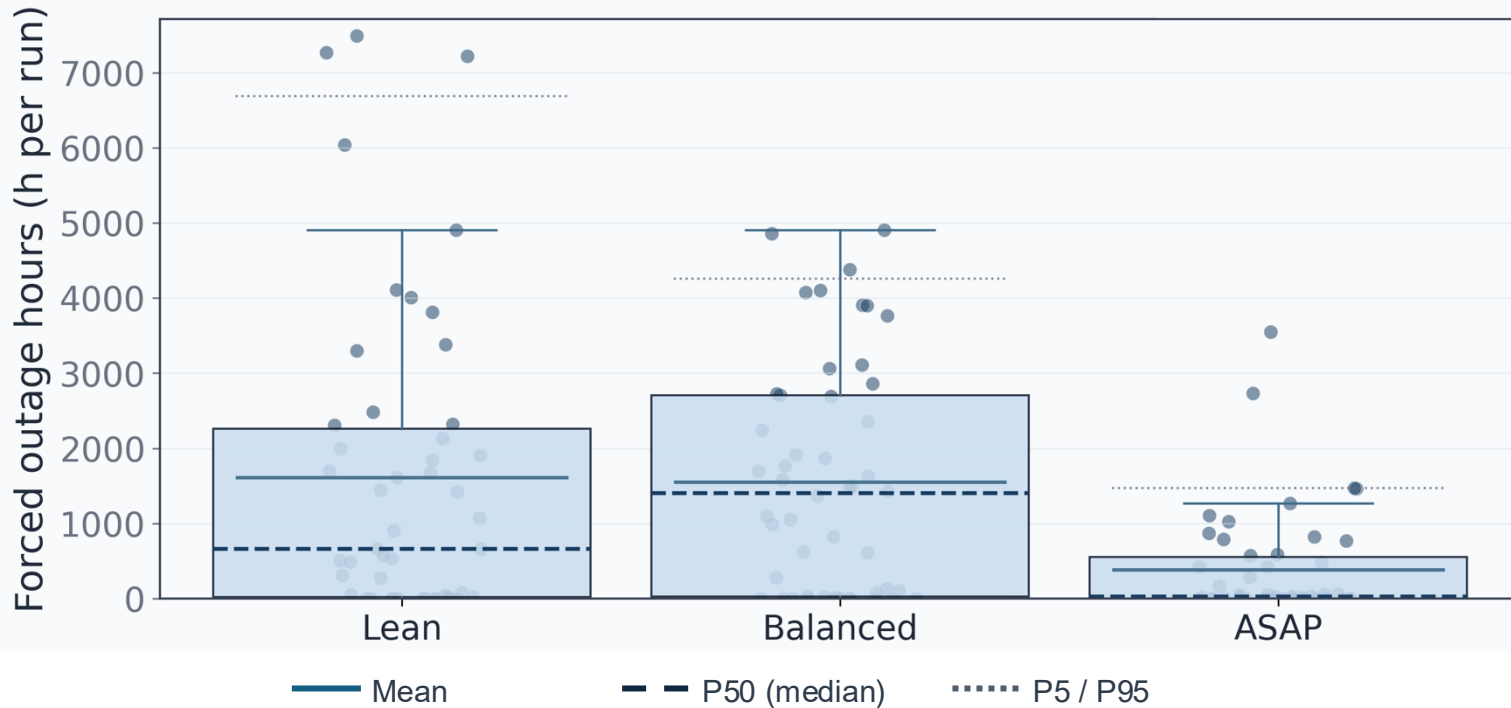
Forced outages drive the lower tail.

Availability is **generated from simulated plant histories**, not imposed as a fixed input.

The framework turns availability uncertainty into decision metrics

Repair logistics, reliability upgrades, and revenue exposure — evaluated with the same simulation framework

Repair-resource sensitivity: forced-outage tail



Repair logistics

P95 forced-outage hours

Lean: **6,691 h**

Balanced: **4,258 h**

ASAP: **1,469 h**

Reliability levers

$\lambda/5$ sensitivity

TGT: median-throughput lever

PCS: tail-risk lever

Economic scale

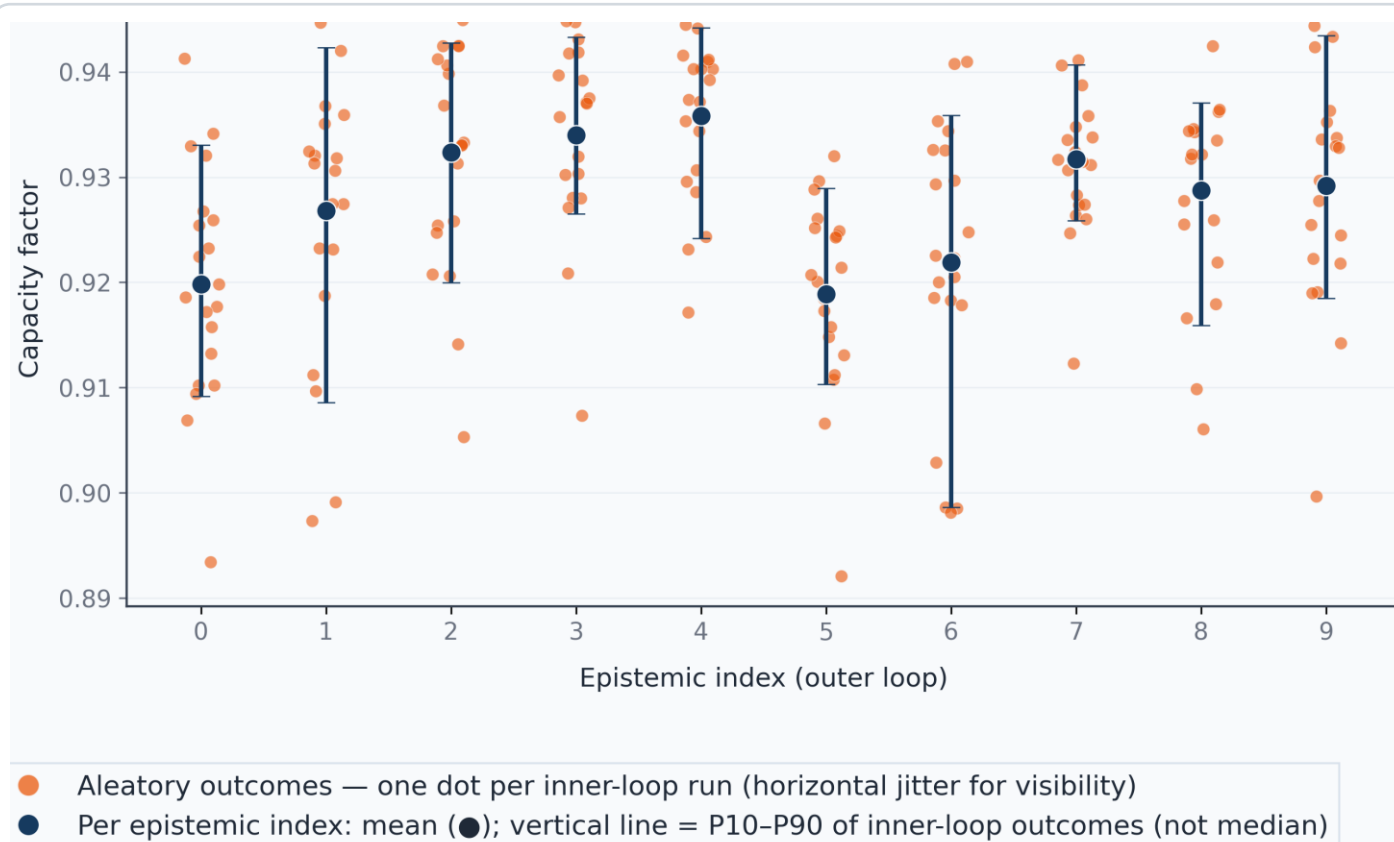
RaR₅ ≈ \$754M

60-year baseline downside revenue shortfall

Same plant, different decisions reshape different parts of the availability and revenue-risk distributions.

Values are illustrative; the contribution is the framework linking reliability, repair logistics, and revenue risk.

Nested Monte Carlo: two uncertainty layers



Outer loop

uncertain failure rates and CCF β

Inner loop

stochastic plant histories at fixed parameters

Design

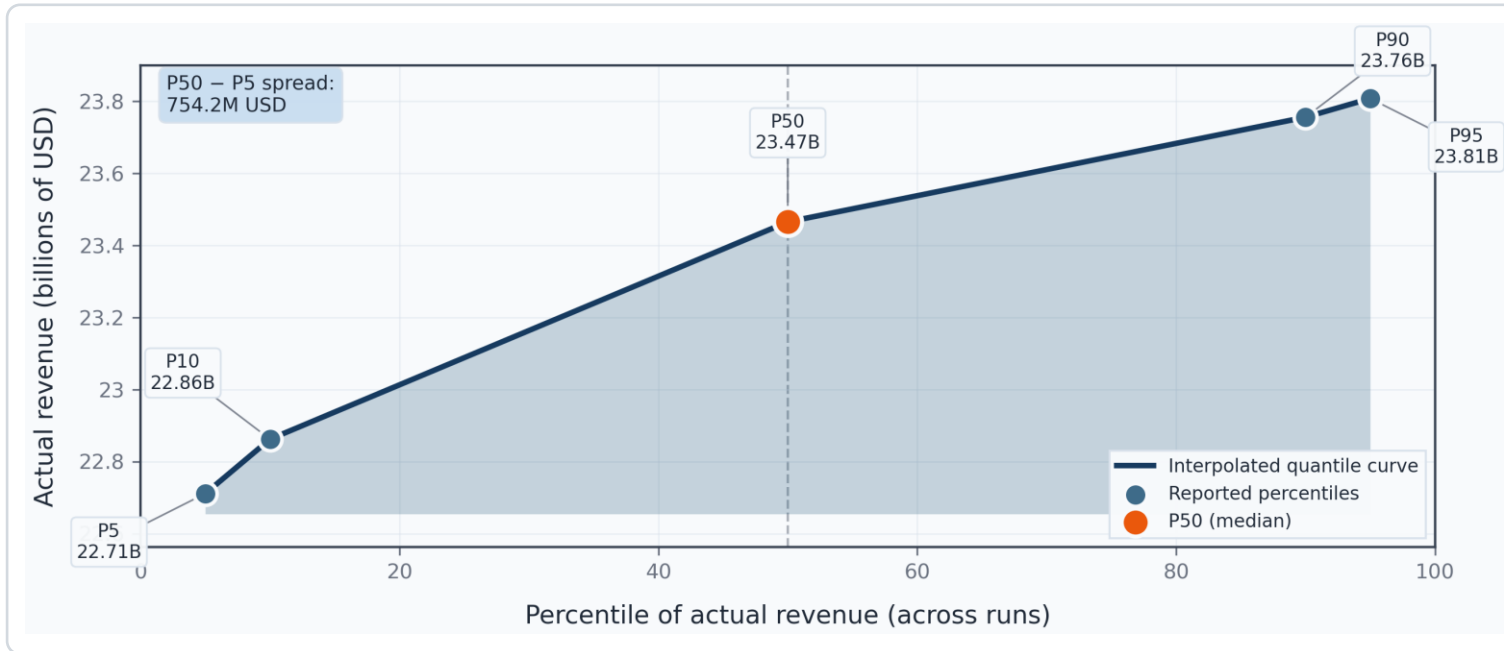
10 epistemic $\times$ 20 aleatory = 200 runs

Reading

inner scatter > outer shift under current priors

Nested MC separates parameter uncertainty from stochastic operating variability.

Revenue-at-risk: definition and scale



Definition

$$\text{RaR}_q = R_{50} - R_q$$

median minus lower-percentile
lifetime revenue

60-year baseline

$$R_{50} \approx \$23.47\text{B}$$

$$\text{RaR}_5 \approx \$754\text{M}$$

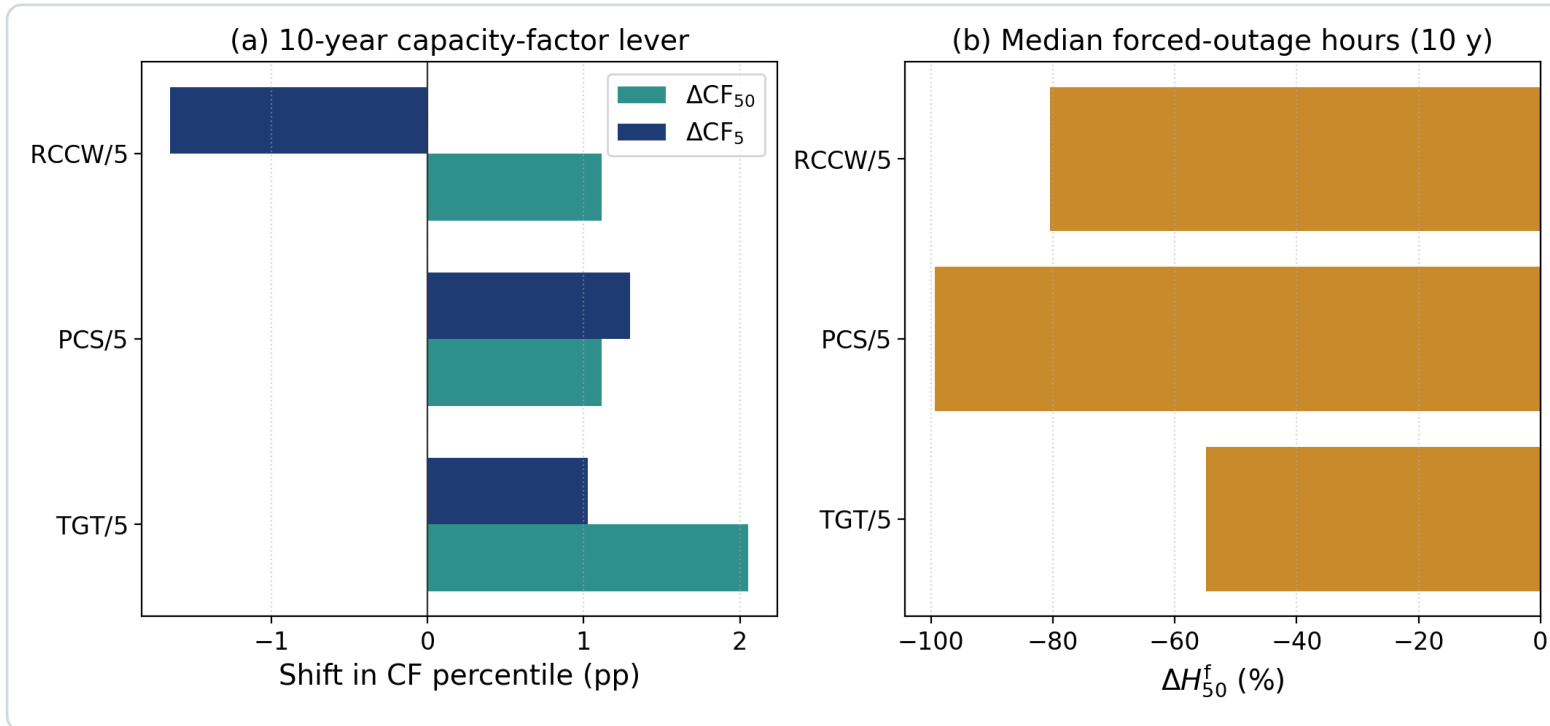
$$\text{RaR}_{10} \approx \$603\text{M}$$

$$\text{P5-P95 spread} \approx \$1.1\text{B}$$

RaR_5 is an operational downside revenue shortfall — not 5% of revenue.

Reliability levers: distributional importance

$\lambda/5$ study on selected component families



Setup

Divide one family's failure-rate value by 5

10-year · Policy M · Balanced bundle

Different endpoints

TGT: median-throughput lever

PCS: tail-risk lever

RCCW: shared-support lever (tail noisy, $N=50$)

Interpretation

No single winner — ranking depends on objective

Importance depends on the endpoint: median output, lower-tail CF, outage hours, or cost.

Scope and limitations

What this is

- DES + nested MC from failures to CF and revenue distributions
- PRA vocabulary applied to generation economics
- NuScale-inspired 12×77 MWe case
- Public / generic reliability and repair inputs

What this is not

- Not licensing-grade PSA or safety CDF endpoint
- Not vendor-calibrated performance forecast
- Not market dispatch or bankable project finance
- Not validated against operating multi-module SMR data

Data anchors: public NuScale licensing material · generic LWR reliability data · structured repair and economic assumptions

Numerical values are illustrative; the contribution is the integrated framework.

Illustrative case study · not a plant forecast