

PWR Owners Group

Global Expertise • One Voice Lessons Learned in PRA Modeling of Digital Instrumentation and **Control Systems**

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Introduction / Background



PWROG Background

- PWROG Risk Management Committee (RMC) has identified digital instrumentation and control (DI&C) system modeling as an important effort for the industry to support risk-informed applications and meet the as-built, as-operated requirements for PRA applications.
- A project was completed to identify the best practices and lessons learned for DI&C system with current methodologies and data available.
- A pilot plant was used which modeled the safety features sequencer (SFS).
- Improvements have been identified for DI&C PRA modeling and future work is planned.



Overview of System



DI&C Improvements

- DI&C systems provide for additional system redundancy, including redundancy within a train or within an individual component.
- DI&C systems may provide for online self-diagnostics including the ability to detect local failures.

Intended to enhance system reliability and reduce out of service time.

- Although there are benefits to DI&C systems, there is a reliance on common software throughout the system.
 - -A software error can lead to a failure of all trains (e.g., same inputs leading to same software error).





DI&C Safety Features Sequencer (SFS)

- Provides actuation of diesel generator if loss of offsite power (LOSP) occurs and/or safety injection (SI) signal is received.
- Provides for proper load-shed and sequencing of engineered safety features (ESF) equipment in scenario of LOSP and/or SI signal to prevent overloading diesel generators.







DI&C Safety Features Sequencer (SFS)

- Signals evaluated in redundant sequencer chassis which then sends output signal to termination unit.
- Termination units complete voting logic to determine if signal should be sent to slave relays.







DI&C Safety Features Sequencer (SFS)

 SFS has an interface and test processor, and maintenance and test panel that provides online testing, alarming, and maintenance capabilities.







Failure Modes and Effects Analysis



Failure Modes and Effects Analysis

- FMEA provides a comprehensive assessment on the failure modes of the components within the digital system being examined.
- FMEA can be used to identify components that impact the safety functions of the SFS.
- FMEA can be used to identify if a component should be divided further into sub-components based on redundancy within the sub-components.
 - For example, should a termination unit be separated into multiple subcomponents.





Failure Modes and Effects Analysis

Binning of Components in FMEA

- Identification of components that support safety functions from FMEA.
 Helps to improve understanding of the DI&C system for further discussion with
- Helps to improve understanding of the DI&C system I&C system engineers on failure pathways.
- Bin components in groups based on whether they support safety functions by themselves, with other component failures, or if the component failure does not contribute to a safety function failing.





Failure Modes and Effects Analysis FMEA identifies testing capabilities within the SFS and its failure

- modes
 - -Can be used to identify appropriate way to model the SFS with regards to testing features.
 - Important to take these into account since they provide for realistic assessment of the DI&C system availability to respond to events.
 - -I&C vendors generally collect information on the chance of failure of these automatic testing functions in detecting specific component failures.
 - -These values, along with the mean time to repair, can be used to identify component unavailability.





Failure Modes and Effects Analysis

FMEA identifies the level of redundancy within the DI&C system

- Redundancies should be considered based on the level of benefit they provide (e.g., modeling at the sub-component level for specific channels rather than the component level that handles all channels).
- –Consider if the increased modeling complexity significantly impact risk insights of the model?
- Example: A component may process several channels and each channel may be evaluated by a specific set of sub-components. If these sub-components are the main failure pathway for the component, sub-division to the channel level may have a significant impact on the failure rate of the system.



Failure Modes and Effects Analysis Temperature Limits of DI&C Systems are Identified

- - DI&C systems are more susceptible to temperatures.
 - Provides information on the necessary equipment (e.g., fans) required to maintain the system within operating temperature parameters.
 - -Some components (e.g., fans) may not be required for successful operation of the DI&C system and the system may still remain in its operating conditions.
 - Temperature impacts can matter for performance of the DI&C components.



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Hardware Failure Rates of Digital Components



Challenges with DI&C Data

- -Limited data compared to AI&C (fewer hours of operation).
- Advantageous to discuss with I&C vendor on data available for their system and components (including temperature dependence).
- Hardware vs. software failure identification from data collected can be difficult to always identify (e.g., replacing a part also may reboot the system).
 - Hardware data would be conservatively bounded if included several software failures.
 - Data has been improving.





- Temperature Effects on Digital Component Failure Rates
 - Temperature can affect long-term reliability of hardware components in DI&C systems.
 - -Bounding estimates of temperature values experienced can be used to avoid underestimating the failure rates caused by temperatures.
 - -I&C vendors generally have maximum temperature operating limits and failure rates associated with specific temperatures.
 - Pilot conservatively assumed a higher operating temperature in order to identify failure rates that would meet operating conditions within the SFS.
- Unavailability of components can be identified to account for testing features that detect failures, repair times, failure rate, etc. This provides a more encompassing view of failures in the SFS.



Redundancy within components

- Digital components are a collection of individual sub-components that when combined provide the functions desired for the component.
- Software programs can be used to estimate an overall failure rate of these components if limited data exists.
 - The parts count method is a simplistic method that assumes all components are in series and any sub-component failure leads to a system failure.
 - Detailed modeling of these sub-components by sub-dividing out the component into sub-trains can provide improvements in risk insights.
 - Detailed modeling should only be done if there is a significant contribution to risk in order to avoid increasing the size of the model unnecessarily.



- Redundancy within components
 - Detailed Modeling Example.
 - Termination unit uses the parts count method.
 - The termination unit receives multiple redundant SFS chassis signals that are provided to it.
 - A termination unit evaluates each one of these based on redundant voting logic within the termination.
 - Multiple channels are present within the termination unit.



Slave Relays



- Redundancy within components
 - Detailed Modeling Example.
 - Determination that sub-components that are significant contributor to overall termination unit risk were associated with all channels, but each were only supporting a single redundant voter within the termination unit.
 - Sub-dividing a termination unit into "sub-trains" where all redundant voter units are AND rather than OR can reduce the failure rates associated with the overall termination unit.







 Further evaluation on lessons learned and best practices for sub-component modeling is planned for future PWROG work.



Hardware Common Cause Failure and Software Failure



Hardware CCF

-DI&C components have limited available common cause failures data.

- Benefits Limited common cause failures identified.
- Drawback Limited data.

–IEC 61508 has identified approaches for approximating CCF based on available DI&C system information / characteristics.





- Hardware CCF
 - -Beta factor method
 - The beta factor method is the simplistic method that is used to identify CCF (all fail).
 - A methodology has been developed in IEC 61508 to approximate a beta CCF with available information on the DI&C system design.
 - In this pilot, we had limited data available for CCF (expected to be similar with other newer DI&C systems). Beta factor was used based on limited data available.
 - Can lead to conservative results.





- Hardware CCF
 - "Shock model" (binomial failure rate) CCF method
 - Limited or no data available for DI&C systems makes proper estimation of CCF difficult. Beta factor approximation leads to conservative results.
 - IEC 61508 has an approximation of "shock model" CCF method using the Beta factor as input along with other assumptions.
 - Process needs to be examined in further detail and evaluation for acceptability of the assumptions used to approximate the factors in the "shock model" CCF method for the ASME/ANS PRA Standard needs to be determined.





- Hardware CCF
 - "Shock model" (binomial failure rate) CCF method
 - Expected to significantly reduce the impact of hardware CCF on the system.
 - Planned future PWROG work will examine the impact of moving to the "shock" model" CCF method and the acceptability of the assumptions in IEC 61508 with regards to the ASME/ANS PRA Standard.





Software Common Cause Failure

- Software CCF
 - Software failures can lead to common cause failure based on similar functions being provided. Since the software is the same for all like-SSCs, similar inputs are expected to send out similar outputs.
 - Software failures may also not be collected in data based on the issue being solved with a system reboot (may not be logged directly as a software failure).
 - The pilot system made an assumption that a software failure would lead to an overall failure of the SFS based on the safety integrity level (SIL) of the SFS.
 - SFS is safety related and meets requirements of SIL 4 (highest integrity level).
 - IEC 61508 has identified approximations of software failures based on each SIL.
 - Assumed software failure leads to failure of entire system based on limited data.



Software Common Cause Failure

- Software CCF
 - -Realistic treatment of software failures is a complex issue and ongoing work is being completed with regards to this.
 - PWROG is planning to collaborate with U.S. DoE to determine realistic identification and quantification of software failures.
 - Initial evaluation of DoE methods have identified this as a potential path forward in estimation of software failure.
 - -One ongoing topic is to determine the best way to identify software failures on the system-wide, multiple train, or component level (e.g., does the software failure have a high likelihood of impacting the entire system) in planned future PWROG work.

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Model Incorporation and Results



Model Incorporation

- Pilot plant incorporated model
 - High number of DI&C modeling links for the SFS pilot.
 - -AI&C has multiple system links for specific channels / signals from the DI&C system.
 - Leads to time commitment for model incorporation.
 - As building system models for DI&C systems, it is important to realize the modeling links and to make sure to identify level of detail to not overly complicate the DI&C system model.
 - Example: Modeling at higher levels (if appropriate) may provide for benefits in model incorporation scope of work.







- Results
- Pilot Results
 - Pilot results and the conservatisms identified with DI&C modeling led to conservative CDF and LERF results.
 - Proposed improvements have been identified.
 - -Further lessons learned and best practices are planned to be piloted in future **PWROG** work, including:
 - Use of the "shock model" with limited data (use assumed beta factor as an input with additional assumptions to develop "shock model") with IEC-61508 method. Evaluate method for use in future PRA modeling and provide best practices and lessons learned.
 - Evaluation of a detailed software failure approach (e.g., DoE research) and determine proper separation of CCF to realistically evaluate software failure.
 - Best practices on detail modeling of specific components that have redundancy within them.



Summary, Contact Information, and Q&A





Summary

- PWROG has been focusing on identifying best practices and lessons learned for modeling DI&C systems.
- Pilot application identified best practices and lessons learned and additional improvements that could be made to the process.
- Additional improvements are planned to be piloted in future project revisions.





Contact Information

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Thank you for your Attention!

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Questions?