

Reflections on the Gulf of Mexico disaster and other serious events in the offshore oil and gas sector from a risk assessment and risk management perspective

Keynote presentation

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Nordic Footprints

A close-up photograph of green pine needles, showing their texture and color. The needles are sharp and pointed, with a dark green color and some lighter green highlights. The background is dark, making the needles stand out.

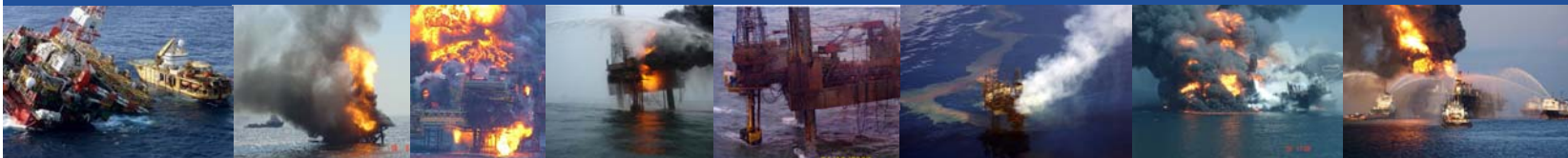
Overview

- Background and challenges
- Brief history
- Trends in accidents & incidents
- Trends in modelling of major accidents
- Goal-setting regime
- Life-cycle perspective
- Main regulatory principles
- Modelling practices
- Could risk assessment have prevented Macondo?
- Barrier management
- Conclusions

**Major hazard
focus**

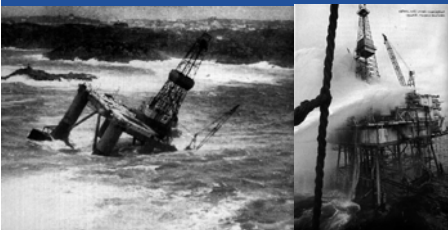
Background

- Serious OO&G accidents since year 2000:
 - Capsize and sinking of Roncador P-36 (Brazil, 2001)
 - Burning blowout on Temsa field (Egypt, 2004)
 - Riser rupture and fire on Bombay High North (India, 2005)
 - Burning blowout on Usumacinta (Mexico, 2007)
 - Blowout on Montara field (Australia, 2009)
 - Burning blowout on Macondo field (US, 2010)
 - Pollution from well leak in Frade project, Campos Basin (Brazil, 2011)
 - Capsizing and sinking of Kolskaya jack-up during tow, (Russia, 2011)
 - Burning blowout on Endeavour jack-up platform (Nigeria, 12)
 - Uncontrolled well leak on Elgin platform in North Sea (UK, 12)
- Also several fatal helicopter accidents, during transit to offshore installations



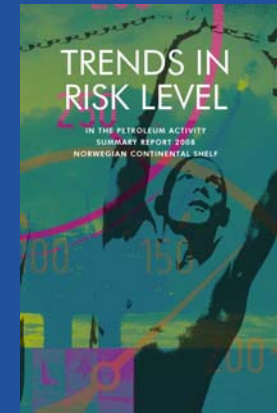
Recent trends worldwide – offshore

- 2001–10 compared to 1991–2000:
 - Notably fewer major accidents in earlier period
 - Most severe ever, the explosions and fire on Piper Alpha in the North Sea in July 1988 in previous decennium
- Is this total failure of risk management?
- Proof that risk based regulations do not function?
- Virtually all offshore regions are represented
 - Looking to the North Sea, North Atlantic, Norwegian Sea and Barents Sea
 - Most severe accidents occurred some 20 to 30 years ago
 - No severe accidents at all during the latest period



Risk Level project (N)

- Objective
 - Establishing a realistic and jointly agreed picture of trends in HES work
 - In order to support the efforts made by the PSA and the industry to improve the HES level within petroleum operations
- History
 - April 2001
 - 1. report issued, for period 1996-2000
 - January 2004
 - Responsibility for HES for offshore & onshore petroleum facilities taken over by Petroleum Safety Authority
 - April 2007
 - 1. report with 8 onshore plants included, based on 2006 data
 - 2010
 - Extension from risk to personnel to risk for spills to sea
 - Regular schedule
 - Annual reports (risk to personnel) issued in April
 - Separate spill report in September



www.ptil.no/rnnp

Risk level project (RNNP)

- Major hazard risk one element of RNNP
 - Indicators suggest that major hazard risk has been reduced since year 2000
 - Precursor based indicators
 - Proactive ('leading') indicators based on barrier elements
 - On the other hand
 - Some installations are dramatically worse than average
 - Some are also exceptionally good
 - Large differences is a challenge for authorities
 - Modeling based on risk analysis R&D

Offshore risk management – success story?

- Impression
 - Norwegian & UK systems have been successful
 - Confirmed by Presidential Commission (US)
 - Large accidents have been avoided in NW Europe for long time
 - UK: after 1988
 - Norway: after 1985
- Is the situation so glorious as may be inferred from this?

Perspective: Alexander Kielland To Macondo

- Capsize and sinking of Alexander Kielland (Norway, 1980)
- Burning blowout on Macondo field (US, 2010)
- 30 years separation:
 - Capsize of the flotel Alexander L. Kielland in Norwegian North Sea
 - Burning blowout on Deep Water Horizon in US GoM
- Encompasses the development and use of risk assessments in risk management offshore

Brief history: Use of risk analysis (N)

- Early start in late 1970s
- Regulatory requirement since 1981
- Approach initially based on practices in nuclear power plants
 - Usually no 3rd party personnel risk to consider offshore
- Development over time away from nuclear PSA approach
- QRA studies are not in the public domain
- Few cases where ethical controversies are known

- Offshore QRA
 - Focus on consequences (ignited HC leaks)
 - Limited focus on barrier failure probabilities
 - Causes of initiating events traditionally not covered
- NPP PSA
 - Focus on probability of defined scenarios
 - High focus on common mode & cause failures, etc
 - “Living PSA”

Brief history: Use of risk analysis

- Main application of risk assessments in the Norwegian industry in the 1980ties and 1990ties
 - Design tool, in order ensure that new installations had sufficient capabilities
 - To prevent major accidents and protect personnel in the case of such accidents
 - Significant investments in consequence modelling software tools, most well known is FLACS code



Brief history: Use of risk analysis

- Official inquiry by Lord Cullen in the UK, following Piper Alpha accident in 1988
 - Recommended that QRAs should be introduced into UK legislation
 - Corresponding to the way as in Norway nearly 10 years previously
 - Parallel focus on documentation through Safety Case documents

Brief history: Use of risk analysis

- Safety case
 - Primarily a tool for risk management in relation to existing installations
 - Main focus on consequences, layout and mitigation barriers
 - Similar approaches also adopted by several other countries (Denmark, Canada, Australia,..) & Shell on a worldwide scale ('HSE case')
- Many countries, most notably US, still have prescriptive regulations

Events that made marks on history

- NPPs
 - Three Mile Island (1979)
 - Chernobyl (1986)
 - Fukushima (2011)
- Accidents that have had similar extensive impact for the offshore operations:
 - Capsize of Flotel Alexander L. Kielland, 1980
 - Capsize of Mobile Offshore Drilling Unit Ocean Ranger, '82
 - Explosion & fire on fixed production platform Piper A, '88
 - Burning blowout on Deep Water Horizon mobile drilling unit, 2010

Impacts on Standards and Practices

- Capsize of the flotel Alexander L Kielland
 - Basic safety training for personnel
 - Use of conventional lifeboats in severe weather
 - Construction safety
 - Barriers to prevent rapid capsizing following major structural damage



Impacts on Standards and Practices

- Capsize of drilling rig Ocean Ranger
 - Improvement of ballast system flexibility for stabilizing the unit in high inclination angles
 - Evacuation during severe weather conditions
 - Rescue of survivors following evacuation in severe weather



Impacts on Standards and Practices

- Explosion and fire on Piper Alpha
 - Active fire protection
 - Passive fire protection
 - Protection of Temporary Refuge (shelter area)
 - Barriers against high inventories in pipelines
 - Compliance with procedures & documentation



Trends in offshore QRAs (10–15 years)

- Very limited further development
 - Some further development of consequence tools
 - Precursor data and barrier performance data through RNNP (N)
- Development of tools and methods for incorporation of
 - Causes of initiating events within HOF envelop
 - HC leaks
 - Collisions with offshore vessels

Overall purpose FPSO Operational Safety Project

- Develop models and tools for predictive human reliability analysis
- Test out methodology on selected case studies
- Illustrate results that may be obtained



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**Tandem loading
configuration**

Objectives

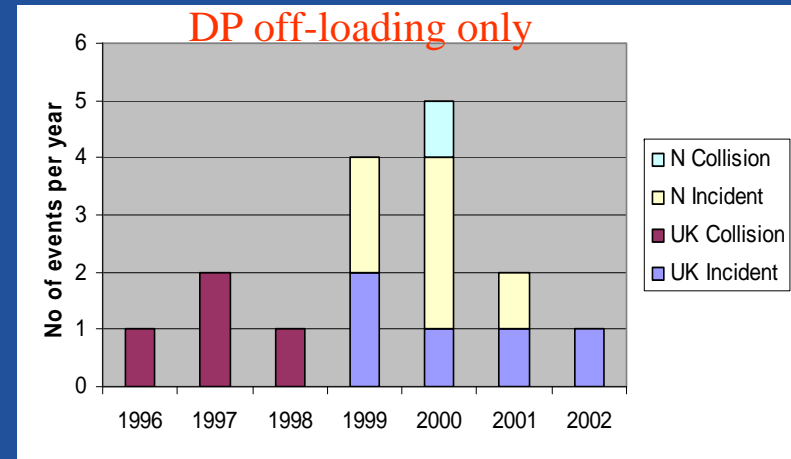
- Demonstrate importance of HOF collision risk
- Identify and evaluate the important HOF factors
- Propose potential risk reduction measures relating to HOF



Sponsors:
ExxonMobil
HSE
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Navion

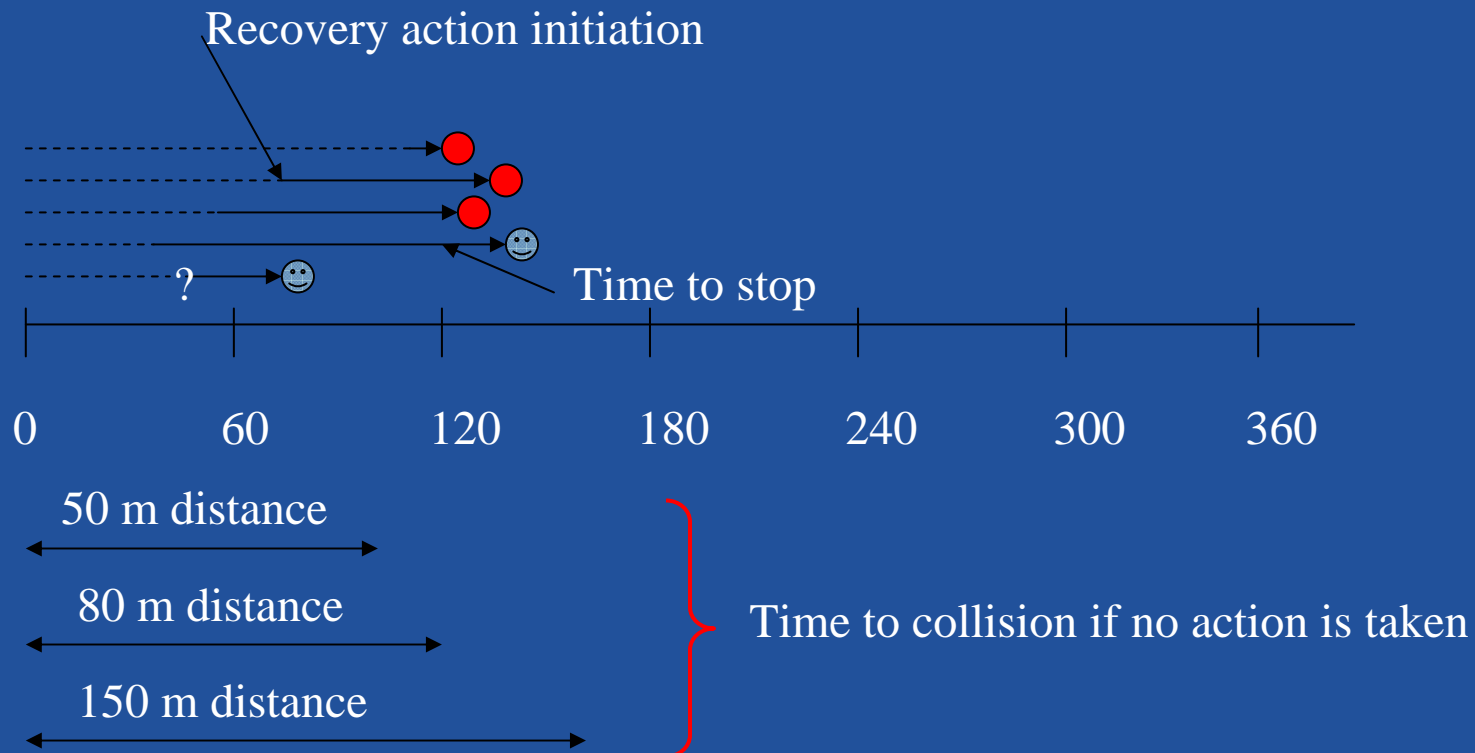
Importance

- Several incidents 1996–2001
- Low velocity impacts (high mass, up to 30 MJ)
- Cargo penetration unlikely
- Accident chain may imply very severe consequences
- After 2002, 2–3 minor accidents



Comparison

Experienced times and maximum times available



Risk Modelling, Integration of Organisational, Human and Technical factors (Risk_OMT)

- Ambitions for the Risk_OMT programme:
 - Extension of verification of barrier performance
 - From existing technical focus into a focus where operational barriers have similar weight
 - Provide sound quantitative basis
 - for analysis of operational risk reducing measures
 - Learn how the best managed installations
 - are achieving performance of operational barriers
 - Propose key performance indicators
 - enable identification proactively when operational conditions are deviating from a high standard

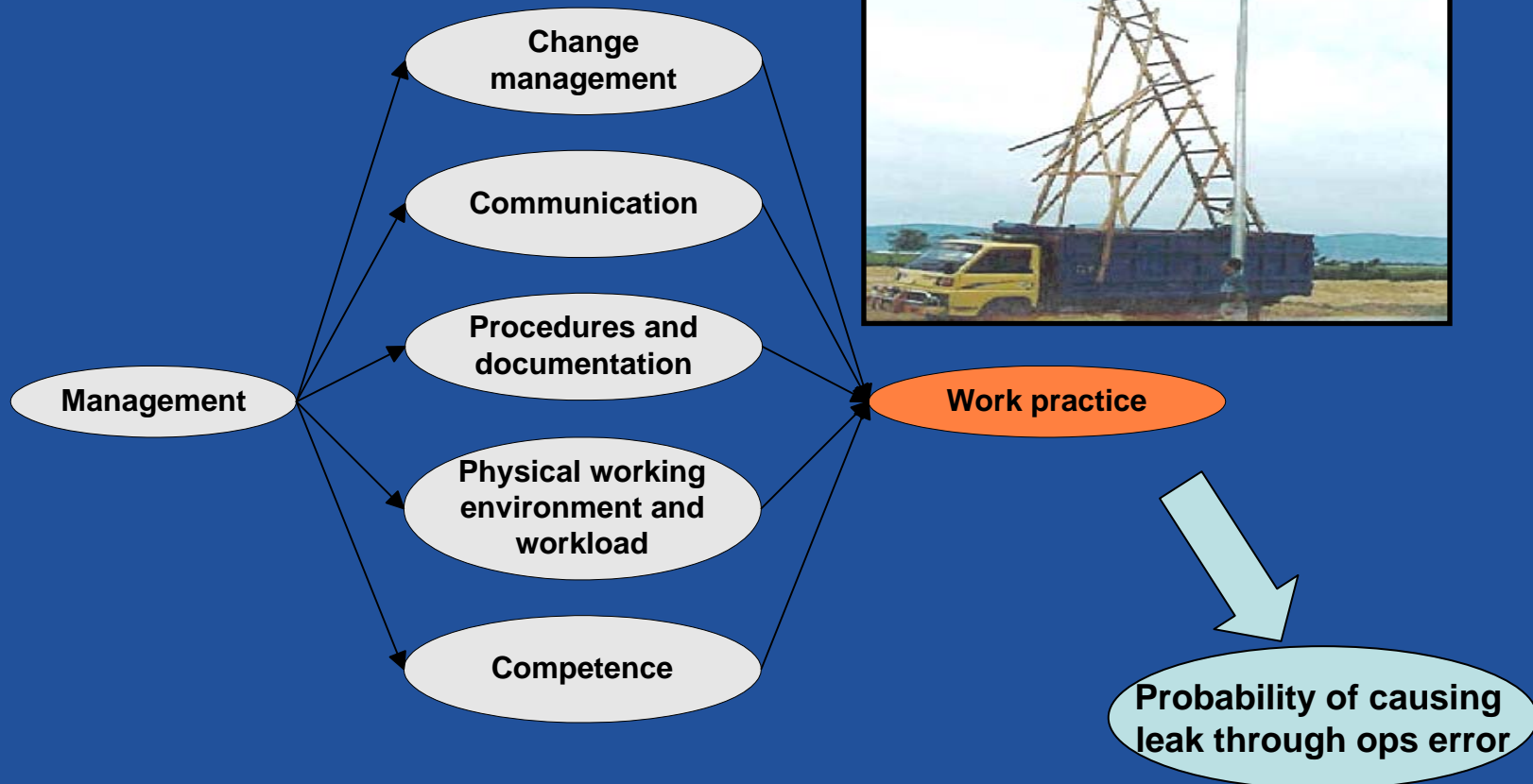
Project sponsors (2007-11):

• **Norwegian Research Council**

• **Statoil**

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Dependencies



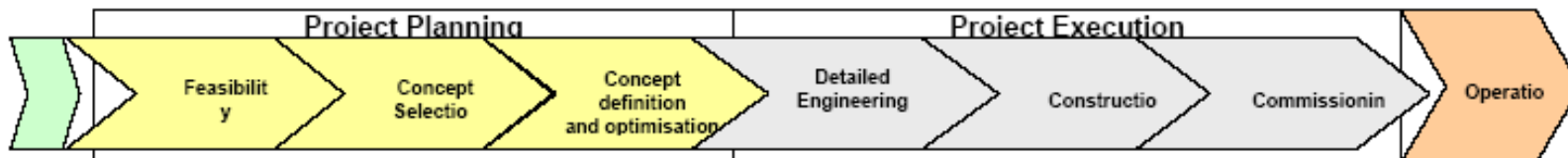
Use of Qualitative Studies

- Use of risk assessments in practice is strongly influenced by the use of qualitative studies for various purposes:
 - Hazard and Operability Study (HAZOP)
 - Safety and Operability Study (SAFOP)
 - Safe Job Analysis (SJA)
 - Preliminary Hazard Analysis (PHA)
 - Failure Mode and Effect Analysis (FMEA)
- Majority of resources to risk in lifetime
 - Insight into accident causation, prevention & mitigation
 - Motivating personnel involved in operations
- QRA main interest in remainder of presentation



Life cycle perspective

- The life cycle perspective is most obvious in Norwegian legislation, which apply for all phases of petroleum activity
- UK legislation has the same perspective
- The Norwegian legislation may be described as functional, risk-based (or risk informed)
 - Based on use of risk assessments in all phases



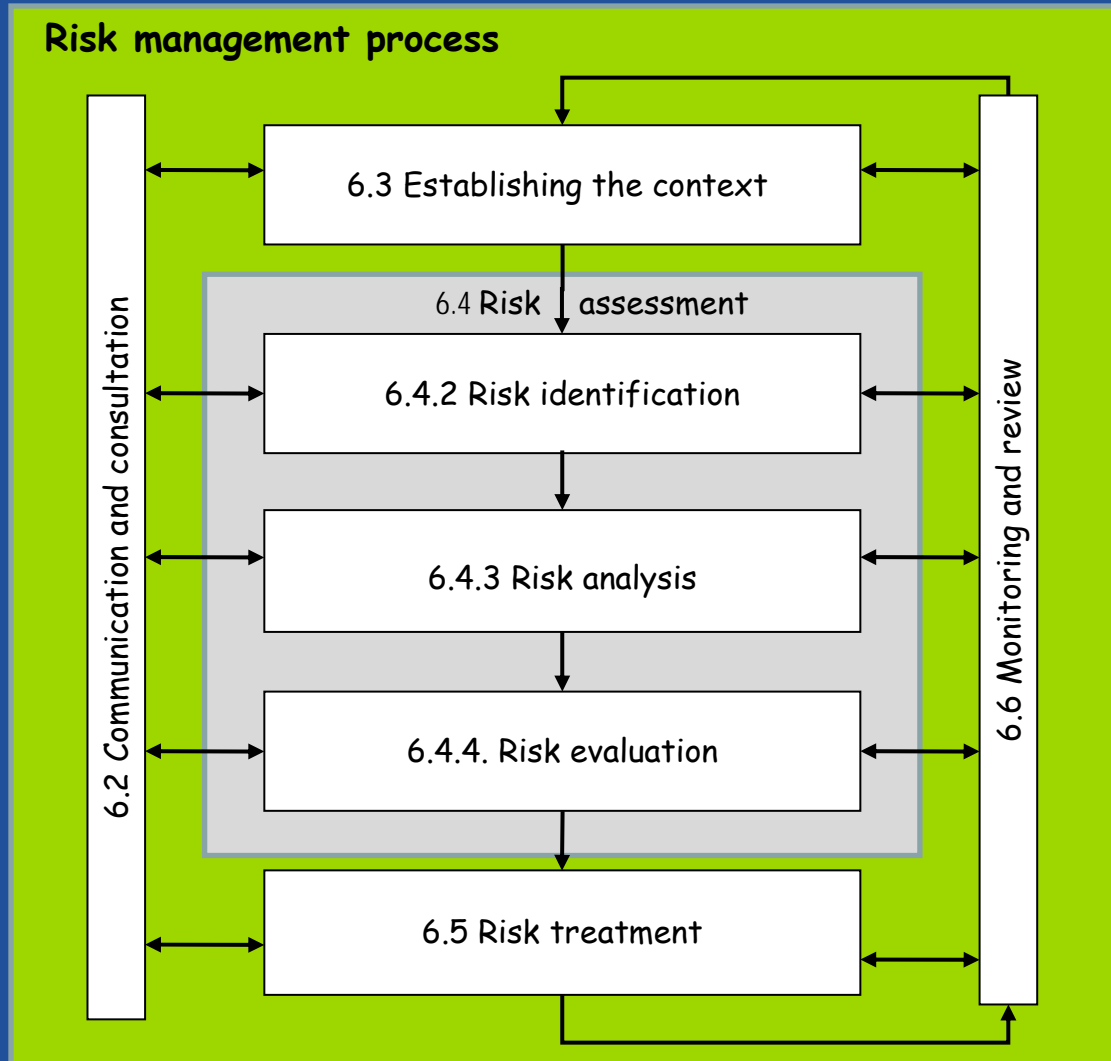
Offshore petroleum: Use of risk analysis

- QRA (quantitative risk analysis)
 - New development
 - Concept selection
 - Concept optimization
 - Engineering
 - Fabrication
 - Pre start-up ('as built')
 - Operations phase
 - When modifications are implemented
 - Otherwise regularly (say every 3-5 years)
 - Prior to start of decommissioning
- Qualitative risk analysis
 - As design tool (HAZOP, etc)
 - As operational tool (HAZID, etc)

Goal-setting regime

- Implications of goal-setting approach:
 - Industry has more flexibility vis-à-vis fulfilling regulations & finding optimum solutions
 - Preventive and protective systems and actions may be tailored to relevant hazards
 - Models need to be available to distinguish between different levels of threats, and to tailor the solutions to the circumstances

ISO 31000 – Risk Management



- Also the basis for:
 - NORSOK Standard Z-013 Risk analysis and emergency preparedness assessment

Main principles for HES legislation in Norway

- Internal control
- Functional, risk based regulations
- Initially implemented in petroleum sector
 - Considered to function well under NPD/PSA jurisdiction
- Adapted over time to societal safety in general
 - Does it function correspondingly well in this context?
 - No research appears to have looked at this

Internal control as basic principle

- Basic principle in HES regulations in Norway
 - Shall ensure that the activities are planned, organized, executed and maintained in accordance with applicable requirements
- Based on experience in petroleum sector, adopted in several other areas of societal HES
 - Good experience in petroleum sector

Internal control – challenges

- Internal control implies
 - Enterprises are the primary responsible for ensuring that requirements are adhered to, including laws and regulations
- Demanding control principle
 - Demands a technically competent and administratively strong authority
 - Most successful with enterprises with high competence level and high integrity

Experience with risk based regulations

- Petroleum industry
 - Mainly successful, some occasional challenges
 - Warning letter from PSA to all parties in 2007
 - Warnings about increasing trend of misuse
- Demanding approach, for enterprise, supervisory authority and public
 - Risavika LNG plant (N): total failure of risk based regulation
 - Severe flaws in enterprise's HES management
 - Unethical behaviour
 - None of the supervisory authorities have rectified defects
 - Several cases when public meets risk-informed regulations are challenging

Misuse of risk analysis in petroleum sector

- PSA:
 - Risk analysis primary use to identify & assess risk reducing measures in ALARP context
 - Risk analysis shall **not** be used to 'prove' acceptability of deviation from laws, regulations, standards, common practice, etc.
- HSE [UK] has made similar remarks
- Misuse
 - Was an issue in 1980s, with limited QRA experience
 - Reiterated warning in 2007

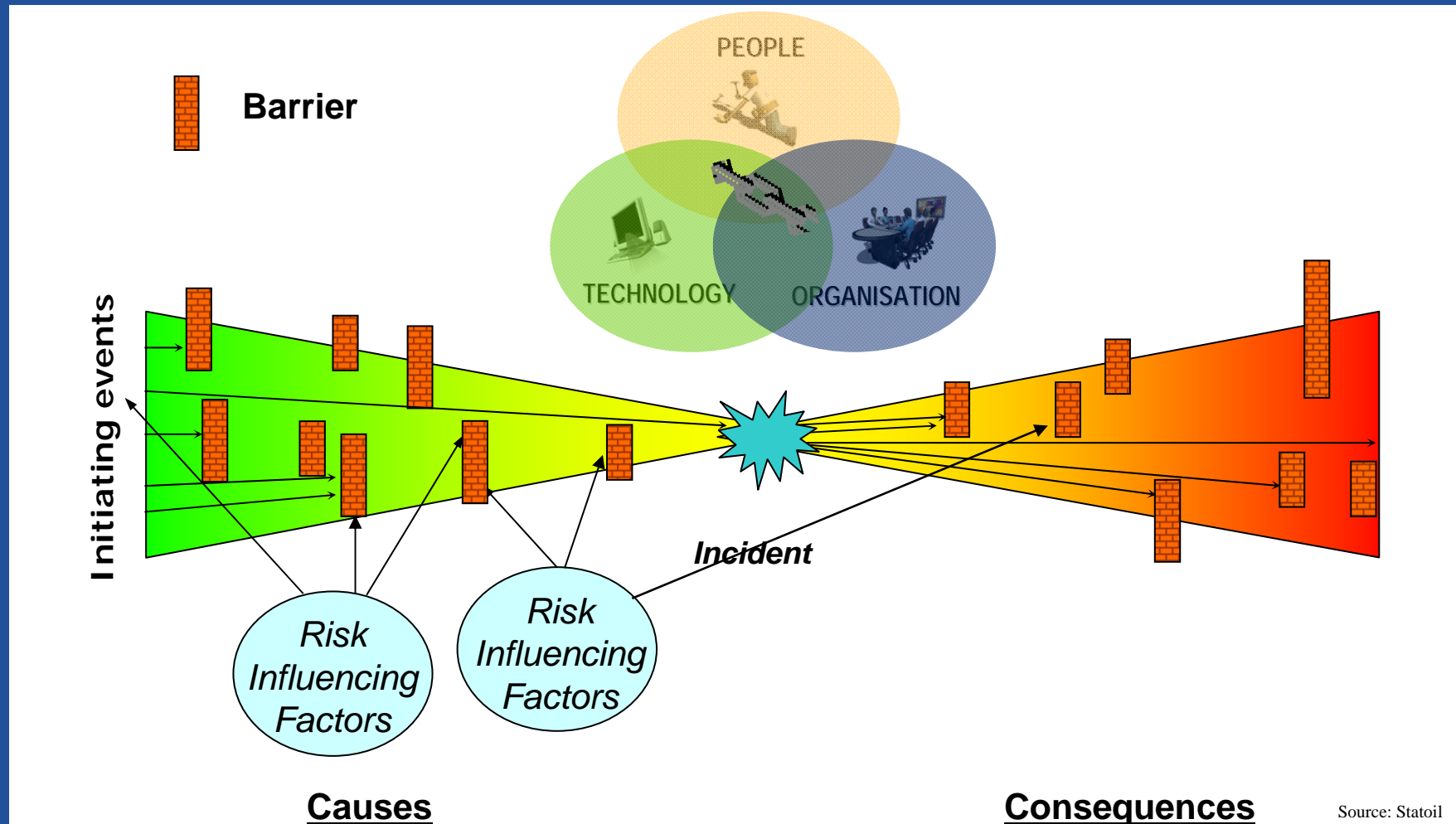
Robust regulations?

- Combination of internal control and risk-informed regulations appear to be fragile and far from robust combination for
 - Industry
 - Authorities
- No apparent focus in research

Modelling practices

- Hydrocarbon hazards
 - Causes of initiating events
 - Barrier systems reliability and availability

Modelling practices



Modelling practices

- Hydrocarbon hazards
 - Causes of initiating events
 - Barrier systems reliability and availability
 - Fire & explosion load modelling
 - Event sequences and escalation
 - Structural fire & explosion response
 - Human fire & explosion response
 - Fatality risk

Could risk assessment prevented Macondo?

- Presidential Commission makes reference to North Sea legislation as possible model for US
 - ≈ 2 years after the accident:
 - no change so far
 - Some are sceptical that anything will change



Could risk assessment prevented Macondo?

- Reflections on this question
 - PSA has confirmed that Macondo accident could have occurred in Norwegian sector
 - Several incidents/accidents during 2004–10
 - Full blown subsea gas blowout in Nov. '04 on Snorre A (Norwegian North Sea)
 - Lack of compliance with procedures one root cause
 - Also one of success factors of the well killing operations



Could risk assessment prevented Macondo?

- One of the common factors in recent well associated incidents & accidents:
 - Lack of proper risk assessment to
 - Identify criticality of various factors and deviations from plans & procedures that have to be made
- Common factor with the Macondo accident
 - Failure to assess risk as basis for MOC one crucial failure
- Effective management of major accident risk is strongly dependent on
 - Adequate modelling (i.e. insight) of hazard mechanisms
 - Stringent management of barriers throughout field life

Could risk indicators prevented Macondo?

- Parallel with Texas City refinery explosion, where occupational injury statistics had been used to monitor major hazard risk
- Deepwater Horizon had been 7 years without significant occupational injuries
- Norwegian petroleum industry (RNNP)
 - Indicator for blowout risk based on occurrence of kicks (influx from high pressure zones into wellbore)
 - Typically 1 per 20 regular wells drilled
 - Deepwater wells (possibly up to 1 per 3 wells)
 - Insufficient to monitor performance in well drilling

Could risk indicators prevented Macondo?

- Study in recent R&D project has shown:
 - Blowout probability strongly influenced by
 - Inadequate planning of well operations
 - Inadequate management of change during drilling operations
- How should indicators be defined?
- Even if we had indicators
 - Would they be able to identify in time?
 - Failures of well planning
 - Failures during management of change during drilling operations

Could risk indicators prevented Macondo?

- Reference to Snorre A gas blowout (2004)
 - Undetected failures
 - Reentry into well planned without realizing leaks in casing
 - Risk assessment bypassed due to lack of resources
 - Failures were not detected before operations started
 - Unignited gas blowout
 - No injuries, no spill
 - Top kill within few hours, before ignition
 - Ignition could have caused total loss of installation and very extensive spills
- No indicators were able to identify well planning failures
- Is indicators the right way to go?

Could risk indicators prevented Macondo?

- Skogdalen et al.: possible use of major accident risk indicators to prevent accidents like Macondo
 - Many essential barrier elements are operational
 - Evaluation of the negative pressure test, which is one of the examples of the crucial misinterpretation of the tests
 - On every occasion that the drilling crew were supposed to make decisions balancing efficiency and risk (Pres. Com.)
 - Decided in favour of efficiency
 - thereby each time increasing the risk of a blowout
 - at the end failed to detect indications that there was a serious problem under development
- It appears very demanding to develop indicators that could have picked up this development

Risk assessment of drilling and well operations

- PSA has repeatedly claimed that risk assessment tools used by the Norwegian petroleum industry are not suitable for operational decision-making
 - Survey (PSA, 2009–10) pointed to need for further development of risk analysis tools
 - Usable as input to day-to-day decisions on installations; minor modifications, maintenance and interventions
 - Same observation would be applicable also for drilling operations
- Large difference between the NPPs and offshore installations with respect to development of online risk monitoring

Risk assessment for operational decision-making

- Simplistic or detailed modeling?
- Illustration
 - Decisions on how to install long process lines
 - Alt. A: Welding work
 - implies increased ignition risk during installation
 - Alt. B: , 'Cold' installation methods, flanged connections
 - may increase leak probability over remaining life cycle
- Can robust decisions be made without detailed modeling?

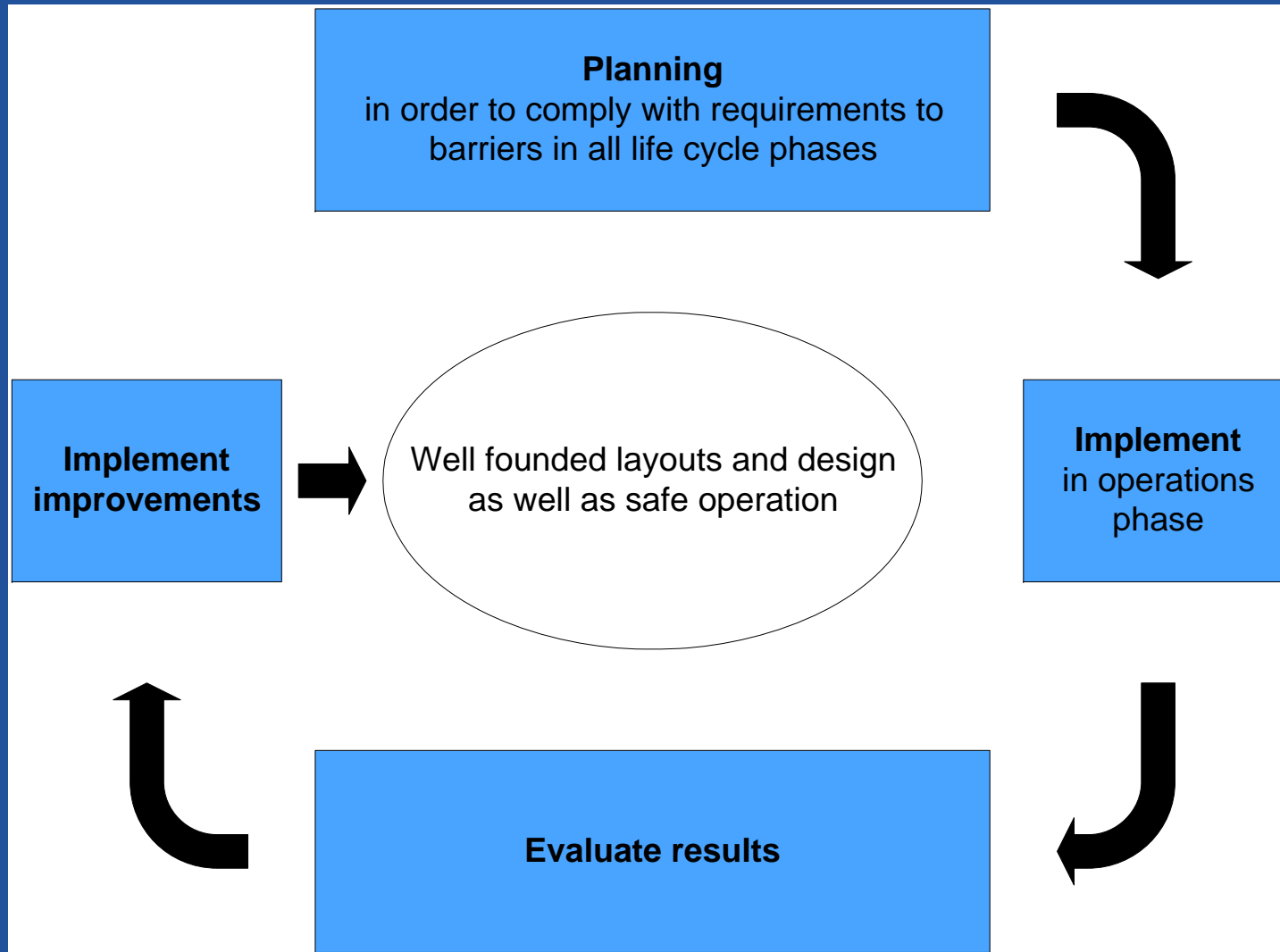
Risk assessment of drilling and well operations

- Online risk monitoring for management of operations, maintenance and modifications to facilitate decisions relating to:
 - When a leaking valve needs to be repaired (example)
 - Whether it needs to be done immediately in order to control the major accident risk
 - Whether it can wait for some time for the next scheduled plant shutdown
- Online risk monitoring of drilling and well operations is altogether another league
 - Models are not available at all
 - Extensive research effort is needed to develop suitable models

Barrier management

- PSA in follow-up after the Macondo blowout proposed also development of a scheme for barrier management
- Barrier failures were also obvious on the Deep Water Horizon mobile drilling rig, such as failure of blowout preventer (BOP)
- Lack of proper management of barriers is also common in the Norwegian industry (PSA)

Barrier life cycle perspective



Barrier management

- Management of barriers (ref. PSA) dependent on proper modelling in planning phase
 - Implies that inadequacy of risk models for drilling and well operations will also prevent the basis for barrier management to be established
- Lack of proper risk models will also limit how well risk indicators could be developed



Conclusions

- Prevention of major accidents most effectively through risk-informed decision-making
 - US & others should follow after UK & Norway
- Probably not a coincidence that severe accidents and incidents
 - Have occurred worldwide during the last ten years
 - Not in NW Europe

Conclusions

- Threat from EU to 'throw out' all the good experience in UK and Norway
 - Directive proposal apparently mainly aimed at environmental spill protection
- Step back from risk-informed to compliance basis
- Industry is probably partly to blame
 - No focus for many years to develop suitable risk based tools, especially for drilling and well operations

Conclusions

- Modelling of barrier performance is area where substantial improvement is needed
 - Grossly inadequate, especially for drilling
- Improvement of risk-informed management of major hazard risk in day-to-day decision-making

Conclusions

- Can major accidents be eliminated?
 - No, one can occur tomorrow even if the probability is very low
- Risk-informed decision-making more advanced for process plant operation
 - Even in this area we have identified significant development needs
 - Drilling and well operations less well developed
- Possibility to learn from NPPs